

# **GENERAL**

The Powerex medical vacuum system is designed to create a suction system to remove unwanted fluids or gases from hospital/ laboratory working areas. The medical vacuum system package is compliant with the NFPA 99 requirements for Risk Category 1 systems. Each system is completely tested before shipment and includes:

- Multiple vacuum pumps and associated equipment
- AMSE air receiver
- Medical control panel

Each pump is factory piped to a common intake manifold. Vibration isolation pads are included with the system.

### **CLAW VACUUM PUMP**

Each pump shall be a rotary claw type vacuum pump, and shall be direct-driven through a shaft coupling by a C-face, TEFC electric motor.

- Each vacuum pump shall be dry-running, featuring two claw-type, non-contacting rotors and shall not require any sealing fluid in the pumping chamber, assuring virtually maintenance-free operation.
- Each vacuum pump shall include an internal relief valve, and a built-in, anti-suck-back valve mounted at the pump inlet.
- Each pump within the system shall include a check valve, inlet and discharge flex connectors, a 5 micron inlet filter and a pump isolation valve.

### MOTOR

The motor is continuous duty, C-face, TEFC, suitable for 208-230, or 460V, 3 phase, 60 hertz electrical operation.

# AIR RECEIVER

The system shall include an ASME rated air receiver. The tank shall be equipped with a vacuum gauge, a sight gauge, by-pass valves, and a manual drain.

### STANDARD HMI CONTROL PANEL

The control system provides automatic lead/lag sequencing and automatic alternation of all pumps in order to equalize the amount of usage among the available vacuum pumps. The HMI (Human Machine Interface) control system shall include:

- PLC controller and a color touch screen HMI (Human Machine Interface) panel which displays the operating status of the unit.
- UL508A listed control panel in a NEMA 12

# Claw Medical Vacuum System Rev. 10/3/13

enclosure. The panel door will include: the HMI touch screen, an audible and visual alarms with an acknowledge button, and an HOA switch for each pump

- Magnetic starters
- Vacuum transducer for process control
- Single point power connection
- Redundant 120Vac control transformers with fused primary and secondary protection
- System overload trip, high temperature conditions or maintenance intervals for the pump will result in visual and audible alarms.

## **OPTIONAL PBMI CONTROL PANEL**

The PBMI control panel shall include all features of the standard HMI control panel with the addition of the gateway server card. The PBMI control system shall include:

- Building automation communication gateway with BacNet<sup>®</sup> protocol and Web server features. Web server s features include email notifications in case the system is in alarm or has achieved one its maintenance intervals and requires service.
- Ethernet port for connection to BacNet<sup>®</sup> server or direct connection to facility Ethernet for viewing of system operations and status via device IP-address

# **OPTIONAL VFD CONTROL PANEL**

Variable Frequency Drive (VFD) control improves efficiency over a conventional "on/off" demand based system by more closely matching the pump speed to the changing load requirements. All VFD systems come standard with a HMI control panel; PBMI controls are an available upgrade. This option is not available with Basic controls. The VFD with Standard HMI control panel includes:

- PLC controller and a color touch screen HMI (Human Machine Interface) panel which displays the operating status of the unit.
- UL508A listed control panel in a NEMA 12 enclosure. The panel door will include: the HMI touch screen, an audible and visual alarms with an acknowledge button, VFD start/stop switch and an HOA switch for each pump
- Magnetic starters
- Vacuum transducer for process control
- Single point power connection
- Redundant 120Vac control transformers with fused primary and secondary protection
- System overload trip, high temperature conditions or maintenance intervals for the pump will result in



Claw Medical Vacuum System Rev. 10/3/13

visual and audible alarms.

The VFD with PBMI control panel includes all the features of the VFD with Standard HMI control panel plus the following:

- Building automation communication gateway with BacNet<sup>®</sup> protocol and Web server features. Web server s features include email notifications in case the system is in alarm or has achieved one its maintenance intervals and requires service.
- Ethernet port for connection to BacNet<sup>®</sup> server or direct connection to facility Ethernet for viewing of system operations and status via device IP-address

# **OPTIONAL BASIC CONTROL PANEL**

The control system provides automatic lead/lag sequencing and automatic alternation of all compressors in order to equalize the amount of usage among the available vacuum pumps. The Basic control system shall include:

- UL508A listed control panel in a NEMA 12 enclosure with the following accessories for each pump: Externally operable disconnect, magnetic starter with 3-leg overload protection, Hand/Off/Auto lighted selector switch, minimum run timer to prevent short cycling of the pump, and hour meter. Standard features shall also include:
- Main power on light, timed lead/lag pump alternation, a reserve pump in-use alarm with visual and audible indications, and redundant control circuit transformers with fused primary and secondary protection.
- Dry contacts on a labeled terminal strip for remote alarm monitoring and an acknowledge pushbutton for horn silencing.
- Control logic to start the lag pump automatically if the lead vacuum pump fails to operate.
- A high discharge air temperature shutdown alarm with visual and audible indicators and dry contacts.

### **AVAILABLE OPTIONS**

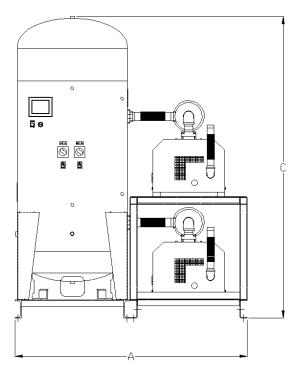
- □ Oxygen assured pumps prepared for use in WAGD systems.
- □ Internal tank lining for corrosion resistance
- Variable Speed Drive Control Panel with Standard HMI control or Optional PBMI controls

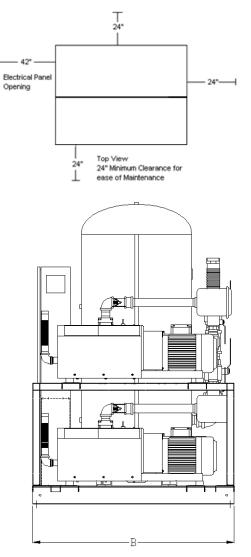


# Claw Vacuum Package with HMI/PBMI

Rev. 3/22/13

	DIMENSIONS											
MODEL	DIM. A	DIM. B	DIM. C	Inlet	Outlet (X2)							
CVPD0504A	66"	55"	76"	2"	1"							
CVPD0504B	66"	55"	76"	2"	1"							
CVPD0754A	66"	55"	76"	2"	1"							
CVPD0754B	66"	55"	76"	2"	1"							
CVPD1005	66"	57"	83"	3"	2"							





	Claw Vacuum Package													
		New	SCFM @ 19" Hg	NFPA System	TANK SIZE		dB(A)³	SYSTEM F.L.A.			SYSTEM WT.			
MODEL	Old HP	HP	Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	(LBS.)			
CVPD0504A	5 (2)	5 (2)	29	29	120 V	8,670	79	27.2	26.2	14.1	2,200			
CVPD0504B	5.4 (2)	6.4 (2)	38	38	120 V	11,271	79	27.2	33	17.5	2,250			
CVPD0754A	6.4 (2)	7.0 (2)	52	52	120 V	12,572	79	40	35.2	18.6	2,550			
CVPD0754B	7.4 (2)	9.1 (2)	65	65	120 V	15,173	79	40	47.2	24.6	2,700			
CVPD1005	8.7 (2)	10 (2)	87	87	200 V	21,675	83	54.8	49.6	25.8	3,100			

Notes:

1- System Capacity is shown with one or more pumps in reserve per NFPA 99

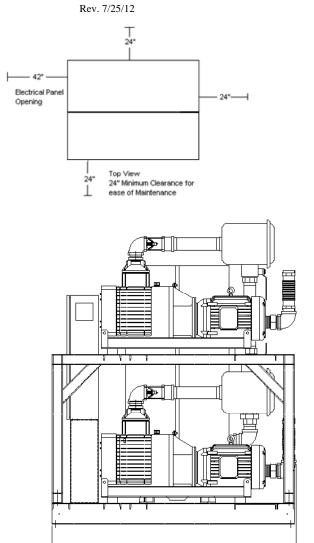
2 - BTU/HR Levels are shown with reserve pump(s) on standby

3 - dB(A) is shown with one pump in reserve per NFPA99



# Claw Vacuum Package with HMI/PBMI

	DIMENSIONS									
MODEL DIM. A DIM. B DIM. C Inlet Outlet										
CV PD1505	90"	71"	88"	3"	3"					



	• • • • • • • • •	
H.		
		_

Ħ

		SCFM @	NFPA Svstem	TANK SIZE		dB(A)₃	SY	stem F.	L.A.	SYSTEM
MODEL	HP	19" Hg Each		(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	WT. (LBS.)
CVPD1505	15 (2)	129	129	200V	38,175	85	78	72	37	3,400

Notes:

1- System Capacity is shown with one or more pumps in reserve per NFPA 99

2 -  $\mathsf{BTU}\!/\mathsf{HR}$  Levels are shown with reserve  $\mathsf{pump}(s)$  on standby

3 - dB(A) is shown with one pump in reserve per NFPA99

4 - 3 Year Limited Warranty

SR4371 07/12



DIM.

А

66"

66"

66"

66"

0

00 2 团 团

0

0

G e

MODEL

CVPT0504A

CVPT0504B

CVPT0755A

CVPT0755B

**DIMENSIONS** 

DIM.

С

85"

85"

87"

87"

DIM.

В

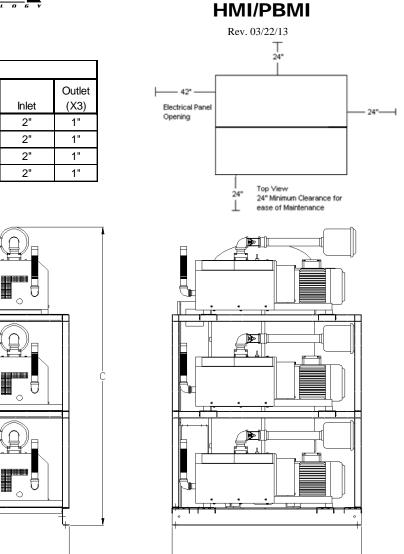
55"

55"

55"

55"

⊒₿□



	Claw Vacuum Package with HMI/PBMI												
			SCFM @	NFPA	TANK			SYS	stem F.	L.A.	SYSTEM		
		New	19" Hg	System	SIZE		dB(A) <sup>3</sup>				WT.		
MODEL	Old HP	HP	Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	(LBS.)		
CVPT0504A	5 (3)	5 (3)	29	58	120V	17,340	82	39.8	38.3	20.2	2,750		
CVPT0504B	5.4 (3)	6.4 (3)	38	76	120V	22,542	82	39.8	48.5	25.2	2,900		
CVPT0755A	6.4 (3)	7.0 (3)	52	104	200V	25,144	82	59	51.8	26.9	3,650		
CVPT0755B	7.4 (3)	9.1 (3)	65	130	200V	30,346	82	59	69.8	35.9	3,850		

#### Notes:

1-System Capacity is shown with one or more pumps in reserve per NFPA 99

2 - BTU/HR Levels are shown with reserve pump(s) on standby

3 - dB(A) is shown with one pump in reserve per NFPA99

4 - 3 Year Limited Warranty

**Claw Vacuum Package with** 

Powerex - 150 Production Dr. - Harrison, OH 45030 - Phone: 888-769-7979 - Fax: 513-367-3125

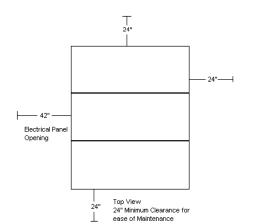
·B

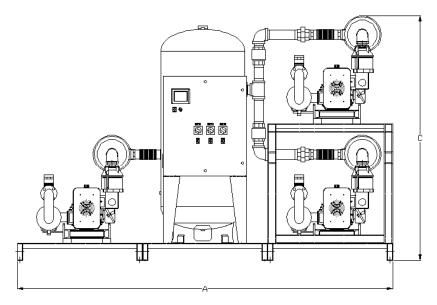


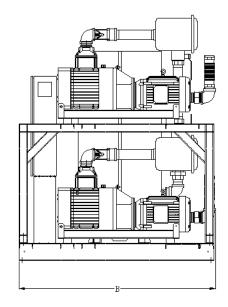
# Claw Vacuum Package with HMI/PBMI

### Rev. 03/22/13

	DIM ENSIONS										
	DIM.	DIM.	DIM.		Outlet						
MODEL	Α	В	С	Inlet	(X3)						
CVPT1005	98"	57"	83"	3"	2"						
CV PT1505	135"	70"	88"	4"	3"						







	Claw Vacuum Package with HMI/PBMI												
			SCFM @	NFPA	TANK			SYS	SYSTE				
		New	19" Hg	System	SIZE	_	dB(A) <sup>3</sup>				M WT.		
MODEL	Old HP	HP	Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	(LBS.)		
CVPT1005	8.7 (3)	10 (3)	87	174	200V	43,350	86	81.2	73.4	37.7	4,150		
CVPT1505	15 (3)	15 (3)	129	258	200V	76,350	88	116	107	54.5	4,550		

#### Notes:

1- System Capacity is shown with one or more pumps in reserve per NFPA 99

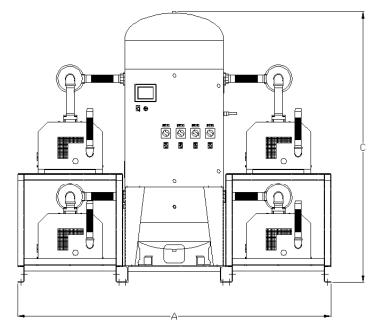
2 - BTU/HR Levels are shown with reserve pump(s) on standby

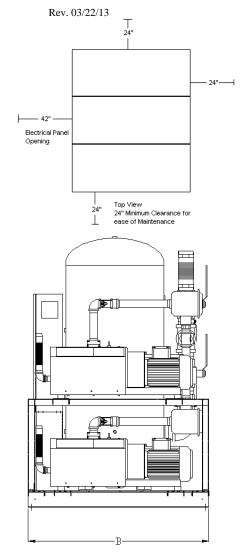
3 - dB(A) is shown with one pump in reserve per NFPA99



# Claw Vacuum Package with HMI/PBMI

		DIM ENSI	IONS		
	DIM.	DIM.	DIM.		Outlet
MODEL	Α	В	С	Inlet	(X2)
CVPQ0505A	98"	55"	83"	3"	1"
CVPQ0505B	98"	55"	83"	3"	1"
CVPQ0755A	98"	55"	83"	3"	1"
CVPQ0755B	98"	55"	83"	3"	1"
CV PQ1005	98"	60"	83"	4"	2"





	Claw Vacuum Package with HMI/PBMI													
			SCFM @	NFPA	TANK			SYS	SYSTEM F.L.A.					
MODEL	Old HP	New HP	19" Hg Each	System	SIZE	BTU/HR <sup>2</sup>	dB(A) <sup>3</sup> LEVEL	208V	230V	460V	WT.			
WODEL			Each	Capacity <sup>1</sup>	(Gal.)	DIU/IR		2000	2300	4007	(LBS.)			
CVPQ0505A	5 (4)	5 (4)	29	87	200 V	26,010	84	52.4	50.4	26.2	3,500			
CVPQ0505B	5.4 (4)	6.4 (4)	38	114	200V	33,813	84	52.4	64	33	3,600			
CVPQ0755A	6.4 (4)	7.0 (4)	52	156	200V	37,716	84	78	68.4	35.2	4,300			
CVPQ0755B	7.4 (4)	9.1 (4)	65	195	200V	45,519	84	78	92.4	47.2	4,500			
CVPQ1005	8.7 (4)	10 (4)	87	261	200V	65,025	88	107.6	97.2	49.6	4,900			

#### Notes:

1- System Capacity is shown with one or more pumps in reserve per  $\mathsf{NFPA}$ 99

2 - BTU/HR Levels are shown with reserve  $\ensuremath{\mathsf{pump}}(s)$  on standby

3 - dB(A) is shown with one pump in reserve per NFPA99



DIM.

А

135"

MODEL

CVPQ1505

**DIMENSIONS** 

DIM.

С

88"

Inlet

4"

Outlet

3"

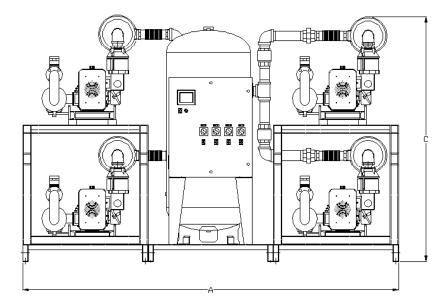
DIM.

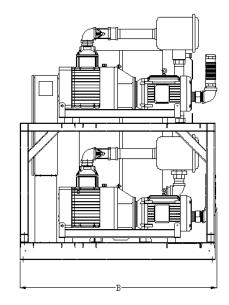
В

71"

# Claw Vacuum Package with HMI/PBMI

Rev.	7/25/12	⊤ 24" 	
Lectrical Panel			24"
Opening	24"	Top View 24" Minimum Clearance for ease of Maintenance	





	Claw Vacuum Package with HMI/PBMI											
	SCFM @ NFPA TANK SYSTEM F.L.A.											
		19" Hg	System	SIZE		dB(A) <sup>3</sup>				SYSTEM		
MODEL	HP	Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	WT. (LBS.)		
CVPQ1505	15 (4)	129	387	200V	114,525	90	154	142	72	5,400		

Notes:

1- System Capacity is shown with one or more pumps in reserve per NFPA 99

2 - BTU/HR Levels are shown with reserve  $\mathsf{pump}(s)$  on standby

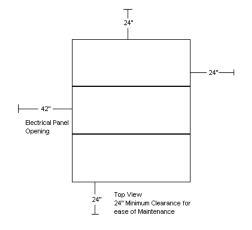
3 - dB(A) is shown with one pump in reserve per NFPA99

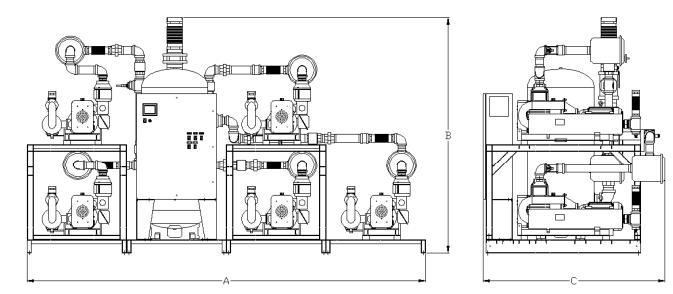


# **Claw Vacuum Package**

Rev. 7/27/12

DIMENSIONS								
	DIM.	DIM.	DIM.		Outlet			
MODEL	А	В	С	Inlet	(x5)			
CV PP1505	180"	83"	107"	6"	3"			





Claw Vacuum Package										
		SCFM @	NFPA	TANK			SYSTEM F.L.A.			
		19" Hg	System	SIZE		dB(A) <sup>3</sup>				SYSTEM
MODEL	HP	Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	WT. (LBS.)
CVPP1505	15 (5)	129	516	200V	152,700	91	192	177	89.5	8,500

Notes:

1- System Capacity is shown with one or more pumps in reserve per NFPA 99

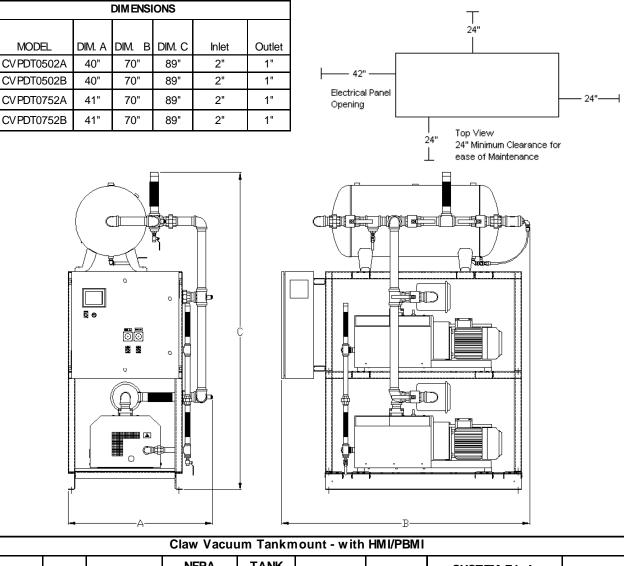
2 - BTU/HR Levels are shown with reserve pump(s) on standby

3 - dB(A) is shown with one pump in reserve per NFPA99



# Claw Vacuum Tankmount Duplex with HMI/PBMI

Rev. 9/19/12



		SCFM @	NFPA System	TANK SIZE		dB(A) <sup>3</sup>	SYSTEM F.L.A.			SYSTEM
MODEL	HP	19" Hg Each	Capacity <sup>1</sup>	(Gal.)	BTU/HR <sup>2</sup>	LEVEL	208V	230V	460V	WT. (LBS.)
CVPDT0502A	5 (2)	29	29	60	12,725	79	27.2	26.2	14.1	1,860
CVPDT0502B	6.4 (2)	38	38	60	16,288	79	27.2	33	17.5	1,910
CVPDT0752A	7.0 (2)	52	52	60	17,815	79	40	35.2	18.6	2,130
CVPDT0502B	9.1 (2)	65	65	60	23,160	79	40	47.2	24.6	2,145

### Notes:

1- System Capacity is shown with one or more pumps in reserve per  $\mathsf{NFPA}$ 99

2 - BTU/HR Levels are shown with reserve  $\mathsf{pump}(s)$  on standby

3 - dB(A) is shown with one pump in reserve per NFPA99